

Work Order ID 51894

September 9, 2009 10:06:42 AM



Page 1

Item ID: DSI 9372-011

Accept



Setup Start



Revision ID: A

Stop



Item Name: Wearshoe

Start Date: 9/10/09 Start Qty: 1.00



Cust Item ID:

Required Date: 9/10/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9372

Rev A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPDSI9372-011 CHG001

for BG 09/09/09

S 09/09/09

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/9/09 QSP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2) S 09/09/09

to

φ

Work Order ID 51894

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Page 2

Item ID: DSI 9372-011

Accept

Setup Start

Revision ID: A

Stop

Item Name: Wearshoe

Start Date: 9/10/09 Start Qty: 1.00

Cust Item ID:

Required Date: 9/10/09 Req'd Qty: 1.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI9372-011 Location: _____ PPP Rev: <u>A</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/9/09 DSI

09/09/09
mf 09-09-09

Picklist Print

September 9, 2009 10:06:39 AM

Page 1

Work Order ID: 51894

Parent Item: DSI 9372-011RevA

Parent Item Name: Wearshoe

Start Date: 9/10/09

Required Date: 9/10/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

ALS4-1032-130 Purchased No 120 Each 5,573.000 6.0000



Insert

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

5573

110511

5573

110511

SP

AN3C4A Purchased No 120 Each 604.0000 50.0000



BOLT

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

FP

-44

112314

-44

Main Warehouse

ST

648

112082

14

112314

184

112612

450

112612

9/10/09

SP

Picklist Print

September 9, 2009 10:06:39 AM

Work Order ID: 51894



Parent Item: DSI 9372-011RevA



Parent Item Name: Wearshoe

Start Date: 9/10/09

Required Date: 9/10/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C10L		Purchased	No			120	Each	7,390.000	50.0000			

washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	100	
103585	100	
Main Warehouse		
FP	-44	
112116	-44	
Main Warehouse		
ST	7334	
112116	2334	
112612	5000	

112116 9/9/9 RDS

Picklist Print

September 9, 2009 10:06:39 AM

Work Order ID: 51894

Parent Item: DSI 9372-011RevA

Parent Item Name: Wearshoe



Comments:

Start Date: 9/10/09

Required Date: 9/10/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3564-11RevD		Manufactured	No			120	Each	19.0000	1.0000			
												
Wearshoe												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FP	17	
51256	17	
Main Warehouse		
FP19	-1	
50112	-1	
Main Warehouse		
ST	3	
45823	1	
50112	2	

51256 SP

D3564-13RevD

Manufactured No

120

Each

20.0000

1.0000

Wearshoe

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FP17	7	
50270	7	
Main Warehouse		
ST	13	
45409	3	
46495	10	

50270 9/9/09 SP
(14)

Picklist Print

September 9, 2009 10:06:40 AM

Work Order ID: 51894



Parent Item: DSI 9372-011RevA



Parent Item Name: Wearshoe

Start Date: 9/10/09

Required Date: 9/10/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3564-5RevD		Manufactured	No			120	Each	52.0000	1.0000			
Wearshoe												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

2

34806

2

Main Warehouse

FP19

48

51257

3

51655

45

Main Warehouse

ST

2

45824

1

47433

1

D3564-9RevD

Manufactured

No.

120

Each

8.0000

1.0000



Wearshoe

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

8

44659

1

45825

1

51258

6

51655 SP

51675 9/9/09 DS SP

Picklist Print

September 9, 2009 10:06:40 AM

Work Order ID: 51894

Parent Item: DSI 9372-011RevA

Parent Item Name: Wearshoe


Comments:

Start Date: 9/10/09

Required Date: 9/10/09

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3566-13RevC		Manufactured	No			120	Each	13.0000	1.0000			
												
Gasket												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	13	
45717	1	
50265	12	

S D3566-1RevC		Manufactured	No			120	Each	41.0000	2.0000			
												
Gasket												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

FP	29	
51259	-2	
51612	31	

Main Warehouse

ST	12	
46349	1	
47434	2	
51218	1	
51259	8	

50265 *sl*

51612 *9/9/09 10:09*

Picklist Print

September 9, 2009 10:06:41 AM

Work Order ID: 51894



Parent Item: DSI 9372-011RevA



Parent Item Name: Wearshoe

Start Date: 9/10/09

Required Date: 9/10/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3566-5RevC		Manufactured	No			120	Each	47.0000	1.0000			



Gasket



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FP	-1	
51260	-1	
Main Warehouse		
FP19	40	
51669	40	
Main Warehouse		
ST	8	
36113	1	
46186	1	
47318	1	
51260	5	

51669 9/9/9 @ 50



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. DSI 9372	REV. A SHEET 1 OF 2
DATE 07.03.19		TITLE STAINLESS STEEL WEARSHOE KITS	SCALE NTS
07.03.19		NEW ISSUE	

Item ID: 515
September 9, 2009
Work Order ID: 515

SERVICE INSTRUCTION

INSTRUCTIONS D205-634 REV. D OR EARLIER AND
INSTRUCTIONS D204-635 REV. D OR EARLIER
REF. CANADIAN STC: SH96-88 ISSUE 3
REF. FAA STC: SR00563NY

For customers with D205-634-011 skidtubes at CHG 004 or earlier and D205-634-015 skidtubes at CHG 004 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-011 wearshoe kit can be obtained from Dart

or

For customers with D204-635-011 skidtubes at CHG 004 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-013 wearshoe kit can be obtained from Dart

QTY -011	QTY -013	Part Number	Description
X		DSI 9372-011	WEARSHOE KIT (D205-634-011/-015 SKIDTUBES)
	X	DSI 9372-013	WEARSHOE KIT (D204-635-011 SKIDTUBES)
1		D3564-5	WEARSHOE (REPLACES D2577-5)
	1	D3564-7	WEARSHOE (REPLACES D2577-7)
1	1	D3564-9	WEARSHOE (REPLACES D2577-1)
1	1	D3564-11	WEARSHOE (REPLACES D2577-3)
1	1	D3564-13	*WEARSHOE
2	2	D3566-1	GASKET
1		D3566-5	GASKET
	1	D3566-7	GASKET
1	1	D3566-13	*GASKET
50	44	AN3C4A	BOLT
50	44	AN960C10L	WASHER
6	6	ALS4-1032-130	*INSERT

* OPTIONAL TO INSTALL

REFERENCE ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *D. Shepherd*
D. SHEPHERD (DE # 02)

DATE: 07.03.19
CERT. NO.: SH96-88
ISSUE NO.: 3

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